

ANALYTICAL ASPECTS OF BIOGEOCHEMISTRY

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Laboratory Manager, LabWest Minerals Analysis Pty Ltd 16 June 2017

LabWest Background



- Established in 2009, a boutique laboratory service
- Small team focus
 - We have more than 90 years team experience in mineral exploration analysis
- Developed and specialised microwave assisted digestion techniques for low level analysis



Key Staff

- Brad Whisson, Managing Director
- Andrew Daly, Laboratory Manager
- Mary Trutwein, Client Services and Quality System Manager
- Dr Shaun Height, Operations Manager









We are the people who actually answer the phones

Biogeochemistry Analysis is Complex

- Key element markers are present at low concentration in the sample
- Some elements that may be targets can be part of the plants system, complicating interpretation.
- Contamination is a critical concern due to the low levels involved
- Partner with an expert dedicated laboratory important for value and success

Collecting samples

- On-site preparations
 - Pre-drying, prevents samples from rotting
 - Preservation
 - Loss of moisture
 - Low transport weight = Low transport cost
- Packaging for transport
 - Contamination from road dust
 - Sample security loss of integrity
 - Quarantine

Quarantine



NO ENTRY OR REMOVAL OF GOODS AUTHORISED PERSONS ONLY

HEAVY PENALTIES APPLY OUARANTINE ACT 1908



MICROBIOLOGICAL CONTAINMENT

QC1 FACILITY



Quarantine

- Australian International Quarantine
 - Requires an Import Permit (\$200 \$300) and can take
 3-4 weeks to process. Need species identification.
 - Samples will need to be treated before they can be released from quarantine.
 - Treatment method gamma irradiation 25kGy
 - Typical process is to send the samples directly to the treatment facility e.g. SteriTech, they will process and then forward to the laboratory.
 - This can take some time! Small shipments might only be processed weekly or fortnightly.

Western Australia Quarantine

- WA has a separate Quarantine Act, Biosecurity and Agriculture Management Act 2007 (BAM)
- WA is free of many pests, weeds and diseases that are present elsewhere in Australia
- Plants and plant products must be declared and inspected on entry.

Western Australia Quarantine

- Check on WA Organism List the status of the plant being imported. https://www.agric.wa.gov.au/bam/western-australian-organism-list-waol
- A permit may be required. Also could take 4 weeks!
 - Permitted (S11) e.g. Spinifex from QLD or Mitchell
 Grass from NT
 - Permitted with a permit (R73), e.g. Myrtacae family are restricted – SW Eucalypts are free from Myrtle Rust
 - Prohibited (S12)

Preparation Procedures

On receipt at the lab.

Do samples need to be washed?

- Maybe? Best to decide on a case by case status.
- Collecting from area of previous high drilling or other human activity – could be contaminated by drilling dust so a wash might be warranted.
- Collecting from virgin area, may not be required.

Washing Procedures

Rinse in a bucket or tub





Ultrasonic bath



Washing medium

- Tap water can contaminate Ca, Mg, Cu
- Distilled water or RO water

- Detergents can contaminate S, P, K, Si
- Ionic surfactants e.g. Triton X



Methylated spirits, ethanol, isopropanol

Drying

- Drying temperatures
 - 40°C 80°C drying temperature range
 - 24 hours at 60°C is the typical drying protocol
 - arid area plants (xerophytes) are very good at holding onto moisture so may require an extended time

Sampling

- In general, We will prepare entire sample as it is received unless otherwise directed.
 - Remove foreign matter windblown, dead twigs.
 - Only prepare leaves or foliage, remove stem or bark.
- Consistency is key.

Preparation Methods

- Type of machine used depends on a couple of factors
 - Size and shape of the sample
 - Can you prepare the whole sample or a staged preparation?
 - Is a particular contamination an issue

Preparation Methods

- Knife Mill Retsch GM300
 - Stainless steel blades



Spinifex prepared in GM300



Preparation Methods

- Blender style
 - Stainless steel blades



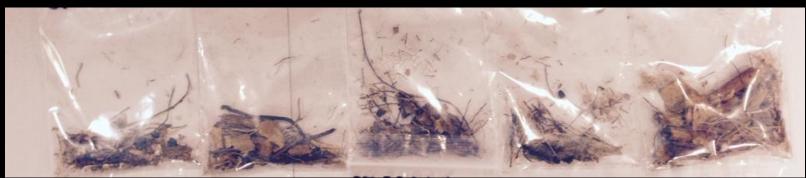
Other Preparation Methods for smaller samples

Coffee or spice grinder



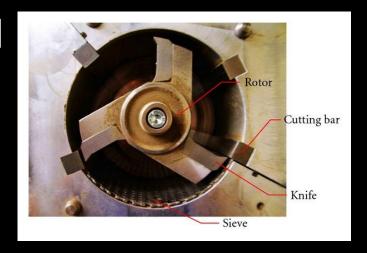
Mortar and pestle





Other Preparation Methods

- Hammer type cutting mill
 - Metal cutting parts



- Ring or Puck Mill
 - Metal parts or agate head
- Disc grinder

Other Preparation Methods

- Cryogenic grinding
 - Expensive
 - Sample size limited
 - Need a staged preparation



- Jet Milling
 - Quite Expensive
 - Need a staged preparation



Contamination

- Blades Stainless Steel Ni, Cr, Fe
 - Sample hardness does play a role
 - Varies by sample type, spinifex is very hard
- Bowls Al or plastic
- Essential Oils oil release builds up gum
 - Wash equipment between samples, methylated spirits, acetone

Analysis Methods

- Neutron Activation Analysis direct analysis
- Sample Digestion with Instrumental Analysis of the solution
 - ► Ash First then Acid Digestion
 - ➤ Direct Acid Digestion
 - ➤ Direct Acid Digestion using Microwave
- Fusion Analysis

Neutron Activation

- Sample irradiated in a nuclear reactor to create artificial radioactive isotopes of all the elements.
- Artificial Radioactive isotopes then decay by gamma radiation which is characteristic of the elements in the sample

Neutron Activation Pros and Cons

Pros

- No or minor sample preparation required
- Considered to be a true bulk composition analysis

Cons

- Not really available in Australia
- Expensive

Ash First Acid Digestion

- Typically 20-25g sample heated 470°C for 12 -16 hours. Removes all organic carbon.
- Digestion of residue with either Aqua Regia or Nitric acid followed by instrumental reading of the solution.

Ash First Acid Digestion Pros & Cons

Pros

- Removes the bulk of the plant matrix
- Concentrates low level trace elements usually by a factor of 20 to 30.

Cons

- Loss of some volatile elements
- Different plants can also be influenced by the burn temperature
 more or less ash. Maybe important to consider if submitting varieties of plants.
- Low sample residue means it can easily be contaminated by the equipment used or from other types of samples.
 - e.g. labs will use same furnaces for different tasks.
- Expense

Direct Acid Digestion

- Typically a similar procedure as applied to soils or rock chip samples.
- 0.5 1g samples weighed into test tube and treated with aqua regia or nitric acid.
- Heated at 100 120°C for 1-2 hours on a hotplate or in a hotbox.
- Instrumental Analysis of solution

Direct Acid Digestion Pros & Cons

Pros

- Simple process, very easy to do large sample numbers
- Low Cost

Cons

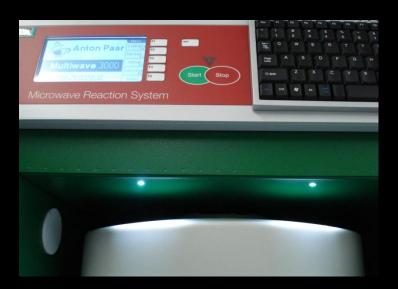
- No concentration effect
- Very low extraction efficiency
- Temperature is limited by boiling point of acids used.
- Partial digestion of the sample
- Loss of volatile elements e.g. Ge
- Easy cross contamination

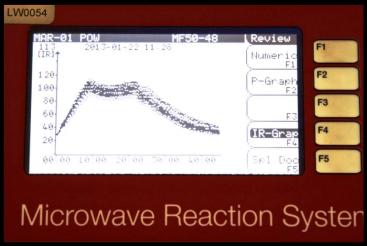
Our Background using Microwave Digestions



Microwave technology adopted early

- > 400,000 mineral analyses using microwave systems.
- Wide range of sample types handled.
 - Soils
 - Lags
 - Rock Chips
 - Minerals
 - •Methods developed and validated.

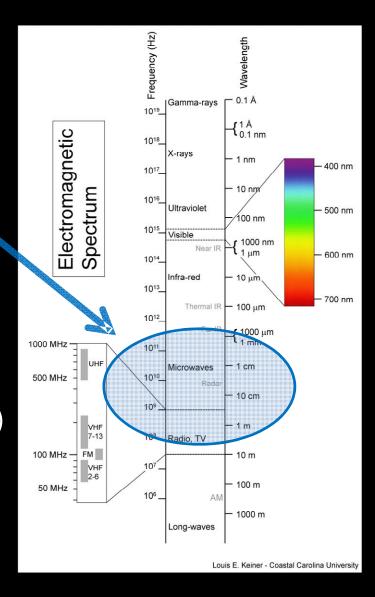




About Microwave Digestions

Microwaves: v = 300MHz - 300GHz $(\lambda = 1mm - 1m)$

- Rapid energising of molecules
- Laboratory instrument features
 - 1400W output
 - Corrosion Resistant
 - Sealed pressure vessels (~ 20 80 bar)
 - Pressure and Temperature control
 - Recording of parameters
 - Multiple safety measures



Technical Advantages

- Digestion time: 0.5 1 hour
- High P and T
 - 160°C 200°C, 20 80 bar
 - Not limited to b.p. of acids (HF ~104°C)
 - Acids are more oxidising at high temp, therefore dissociate matrices very effectively.
- Sealed vessel:
 - More efficient use of acids
 - Environmental advantages
 - Sealed vessel retains volatiles
- Reproducible digestion conditions



Microwave Direct Acid Digestion

- 0.5 2g samples weighed into microwave test tube and treated with aqua regia or nitric acid.
- Heated at 160 200°C for 20 minutes in a microwave under very high pressure 80 Bar (8000 kPa or 1160 psi)
- Instrumental Analysis of solution

Variation in 2g weighed samples



Spinifex
Region: QLD



Spinifex
Region: NW WA



Spinifex
Region: NW WA



Spinifex
Region: NW WA



Mitchell Grass Region: NT



Eucalyptus Region: Australia



Eucalyptus Region: East WA



Mulga Region: Central WA



Desert Pea Region: NW WA



Buffalo Grass Region: My front lawn

Incidentally,



2g Spinifex



20g Spinifex

Microwave Direct Acid Digestion Pros & Cons

Pros

- Simple process
- Consistent, reliable, efficient digestion
- Comparable extraction to ash method without any contamination issues
- No loss of any volatile elements

Cons

- Maximum of 2g sample analysis with current technology
- No concentration effect, but this is offset by the use of ICPMS

Instrumental Analysis

 ICPMS – Inductively Coupled Plasma Mass Spectrometry

 ICPOES – Inductively Coupled Plasma Optical Emission Spectrophotometry

ICPMS – ICP Mass Spectrometry



Perkin Elmer NEXION 300 at LabWest

ICPOES – ICP Optical Emission Spectrophotometry



Perkin Elmer OPTIMA 7300 at LabWest

Quality Assurance Within the Laboratory

- Quality System
- ISO9001:2005
- NATA Accreditation

Reference Materials

- Certified Reference Material Suppliers
 - NIST
 - NCS
 - Swan Leaf

Reference Materials

- In-house Reference Materials
 - Spinifex
 - Mulga
 - Spiked Buffalo Grass
 - Africa Box Hedge





Batch Controls

- Reagent Blanks
- Duplicate samples (splits)
- Replicates
- Instrument Control Solutions

Batching effects – Can they be real and how would you avoid them.

- Labs split samples into batches for processing.
- Batch effects can be from baseline shifts, changes in calibration and conditions.

- Good lab QC should eliminate any batching effects.
- Run all samples in a single instrument run.

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Questions?

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